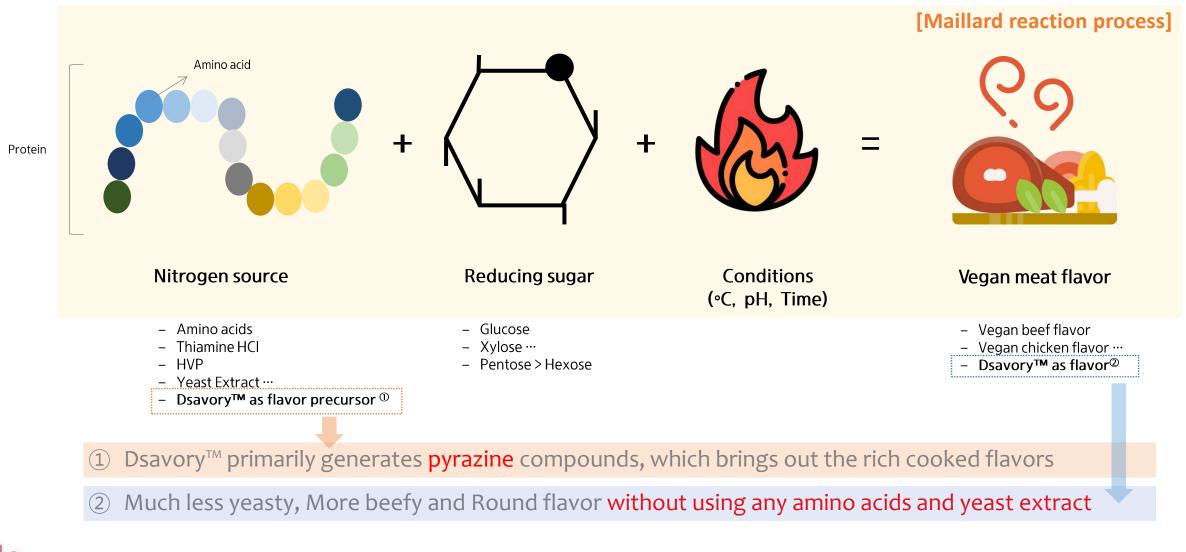


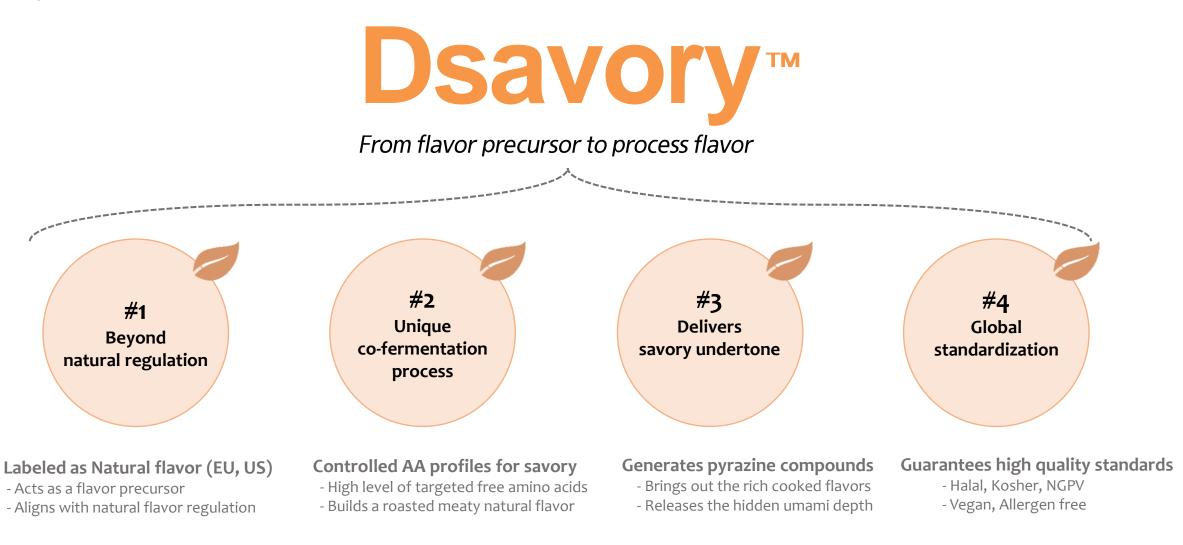


DAESANG's proprietary processing technology for savory

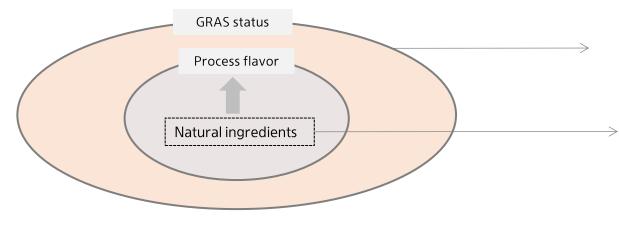
• "Dual functionality" of Dsavory[™] during Maillard reaction



• Key Features



- Challenges in creating Natural Compliant Reaction Flavors
 - US FDA statement: Process flavor



EU Regulation: Flavourings

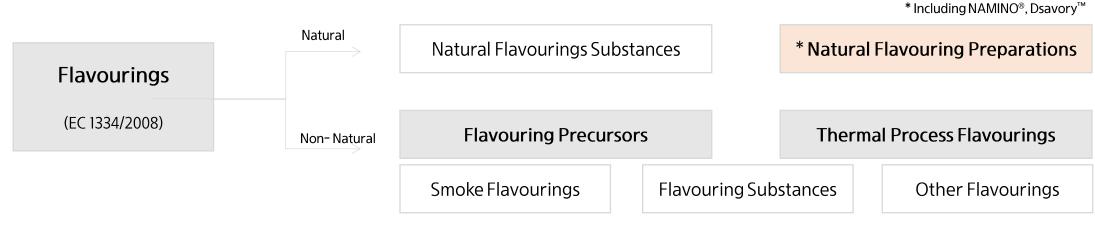
① GRAS status based on the following:

- High-temperature cooking
- Natural ingredients
- Low consumption in consumers' diets.

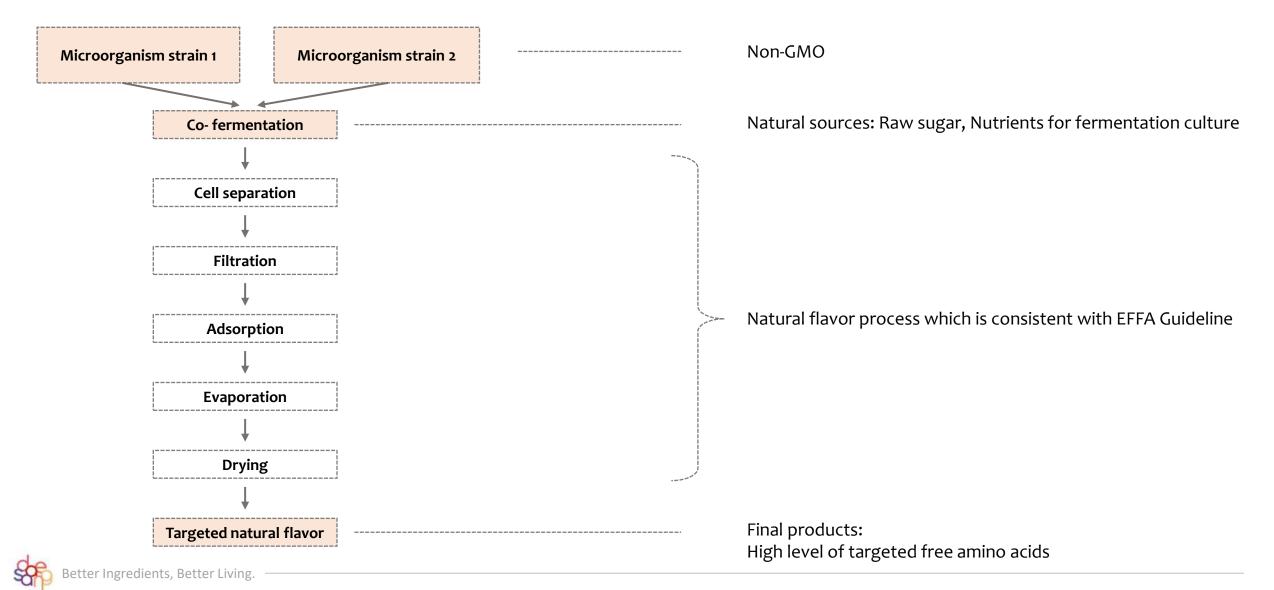
② Natural ingredients:

Process flavors are produced on the selection of **natural ingredients** that have been found to create a high flavor note

* USDA : Reaction flavor <u>cannot be labeled as natural flavor</u>, however <u>ingredients in a reaction flavor can be declared natural flavors</u> if they meet the FDA natural definition

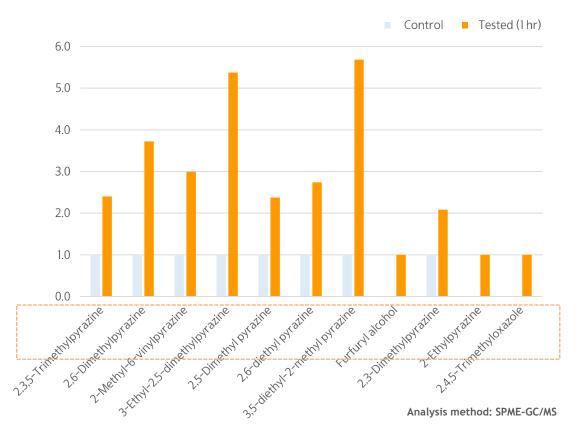


• Controlled amino acids (AA) profiles for savory



3. Dsavory[™]: Delivers savory undertone

- Dsavory[™] primarily generates pyrazine compounds
 - Brings out the rich cooked (savory) flavors
 - Imparts an oily note and intense flavor during reaction

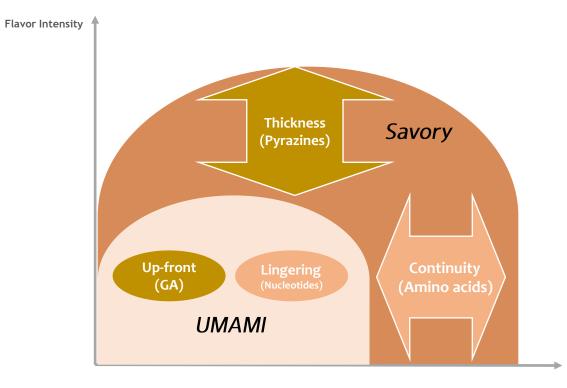


Materials: 40% Dsavory[™] solution, 1hr, 90 °C reaction

Better Ingredients, Better Living.







• Product Information

• Specification

QA	Labeling	 Natural Flavouring (EU) Natural Flavor (US) 	
	Regulation	 EU : Flavouring preparation US : SA-GRAS (to be acquired by 2024) 	
	Certification	 Kosher, KMF, MUI Halal, FSSC 22000, ISO 9001 Non-GMO, Vegan 	
	Packaging Size	• 10kg / package	
Packaging	Packaging material	 Aluminum bag in carton box Light brown to moderate yellowish powder 	

	Test item	Specification	Test method
	Moisture	NMT 8.0%	AOAC 925.45 (b)
	Sodium	NMT 2.0%	AOAC 2011.14
Chemical	Lead	NMT 1ppm	AOAC 983.14
	Arsenic	NMT 1ppm	AOAC 983.14
	Cadmium	NMT 1ppm	AOAC 983.14
	Mercury	NMT 0.1ppm	EPA 7473
Physical	рН	4.0~7.0	pH electrode (4% solution)
	Total plate count	NMT 10,000 CFU/g	AOAC 966.23
	Yeast	NMT 200 CFU/g	FDA-BAM, Chapter 18
Microbiological	Mold	NMT 200 CFU/g	FDA-BAM, Chapter 18
inter obiological	Coliform	Negative/g	AOAC 991.14
	E.coli	Negative/g	AOAC 991.14
	Salmonella	Negative/25g	AOAC 2013.01

Ingredient statement

- Natural flavouring, / Natural flavor

Packing

- 10kg net inner PE bag, Aluminum bag and outer carton box

Shelf life

- 2 years at a temperature under 25 $^\circ\!\!\!C$ when properly stored in original package

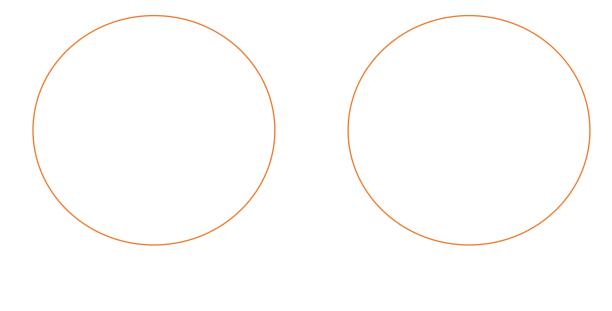
Application data (Dsavory™)



• BASIC MAILLARD REACTION

	Control	Test sample
Nitrogen source	Basic yeast extract 40%	Dsavory 40%
Reducing sugar	Xylose 1%	
Water	59%	
Total	100%	
Condition	5 hours at 96℃	

Tasting samples



Find out the difference between YE and Dsavory™

→ Much less yeasty, More roasted umami flavor



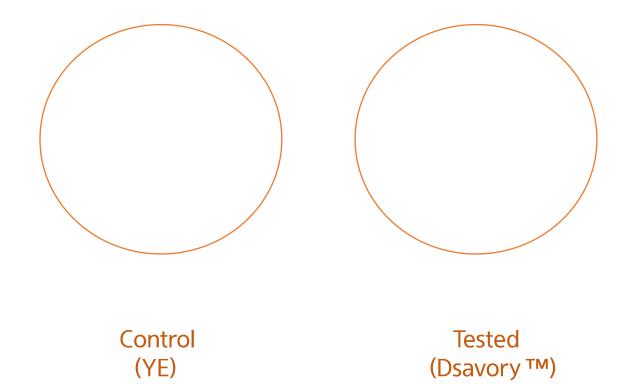
Tested (Dsavory ™)



• Final reaction flavor (Vegan Beef type)

	Control	Test sample
Nitrogen source	Basic yeast extract 15%	Dsavory 15%
Water	35.3	35%
Xanthan gum	0.1	0%
Sucrose	6.0	0%
Glucose	3.0	0%
Xylose	1.0	0%
Thiamine HCI	0.30%	
Salt	11.00%	
Palm oil	2.0	0%
Garlic powder	0.10%	
Onion powder	0.10%	
Soybean sauce	6.0	0%
Black pepper	0.0	5%
ISP	2.0	0%
Maltodextrin	18.0	00%
Total	100.	00%

• Tasting samples



 \rightarrow Much less yeasty, More beefy, Round

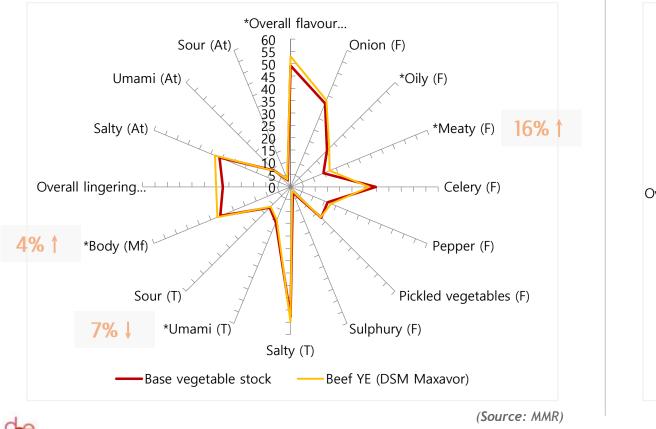
→ Generate beef flavor without any amino acids

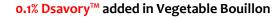


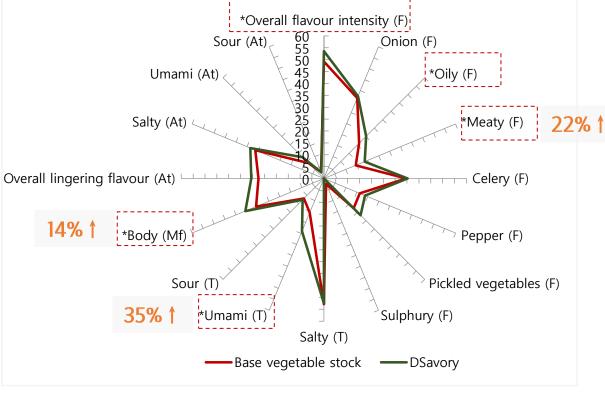
Dsavory[™]: Flavor modulation data

0.1% DSM Maxavor Beef YE added in Vegetable Bouillon

- Vegetable Bouillon Sensory test comparing with market ingredient (w/9 MMR trained sensory panelists)
 - With Dsavory[™], there is heightened intensity of overall flavors with more oily and meaty characters as well
 - The vegetable bouillon is also more umami and thicker after the addition of Dsavory[™]







(Source: MMR)

The addition of 0.1% Dsavory[™] shows excellent performance enabling a reduction of 34% salt and 50% yeast whilst maintaining similar salt perception.

[Properties]

Properties	Effects of Dsavory™
Salt reduction	34% reduction
Yeast reduction	50% reduction
Mustard taste	Enhanced
In absence of yeast	Performs very well
Flavor profile	Taste enhanced for umami and savory
Best dosage	0.1%
Sensory description of best variant	Good saltiness, Savory, More umami, Balanced

(Source: NIZO)

[Guide recipe]

(Unit: %)

	Control	Dsavory™
Dsavory™	-	0.1
Nutritional yeast	8.2	4.1
Salt	1.2	0.8
Cashew nuts	80.5	84.9
Vinegar	8.9	8.9
Dry mustard	1.2	1.2
Total	100.0	100.0



▼ Prototypes from NIZO



Better Ingredients, Better Living.

The addition of 0.2% Dsavory[™] shows excellent performance enabling a reduction of 25% salt and 8% yeast whilst maintaining similar salt perception.

[Properties]

Properties	Effects of Dsavory™
Salt reduction	25% reduction
Yeast reduction	8% reduction
Flavor profile	Good saltiness with a rounded savory, Beefy taste with more depth
Best dosage	0.2%
Sensory description of best variant	More savory, More salty, Bread, Malty, Hydrolysate

(Source: NIZO)

[Guide recipe]

(Unit: %)

	Control	Dsavory™
Dsavory™	-	0.2
Nutritional yeast	8.0	7.36
Salt	1.5	1.13
* Base	90.5	91.31
Total	100.0	100.0

*Base was prepared with a Texturised Vegetable Protein (TVP, soy), methylcellulose, wheat fiber and psyllium. Of this base, 1 kg was prepared, and remaining ingredients were added at percentage stated in Table.



▼ Prototypes from NIZO





The addition of 0.2% Dsavory[™] shows excellent performance enabling a reduction of 25% salt and 75% yeast whilst maintaining similar salt perception.

[Properties]

Properties	Effects of Dsavory™
Salt reduction	50% reduction
Yeast reduction	75% reduction
Salt perception	Character of the salt sensation is changed from a salt spike to a more rounded salty savory note
Flavor profile	The meaty, umami flavor is more enhanced
Best dosage	0.2%
Sensory description of best variant	Very similar to full salt reference with respect to saltiness, Meat taste is dominant

(Source: NIZO)

[Guide recipe]

(Unit: %)

	Control	Dsavory™
Dsavory™	-	0.2
Nutritional yeast	4.0	1.0
Salt	2.0	1.5
* Ground meat	94.0	97.3
Total	100.0	100.0

* Ground meat : (50% pork, 50% beef)



▼ Prototypes from NIZO

